

UNIVERSAL WHEEL WELL BOX

UN1009B



TOOLS REQUIRED (NOT INCLUDED)

- 7/16" WRENCH OR SOCKET +
- 13MM WRENCH
- 4MM ALLEN WRENCH + POWER DRILL
- 10MM WRENCH OR SOCKET + 5/64" DRILL BIT 12MM WRENCH
 - + PHILLIPS SCREWDRIVER

INSTALL INFO

TIME TO INSTALL THIS PRODUCT: 30-45 MINUTES Additional help is suggested for a few of the install steps.

BEFORE YOU START

Please inspect the product and packaging upon delivery to ensure there are no issues and that all parts and hardware are accounted for.

Contact us ASAP if anything is missing at: support@flatlinevanco.com



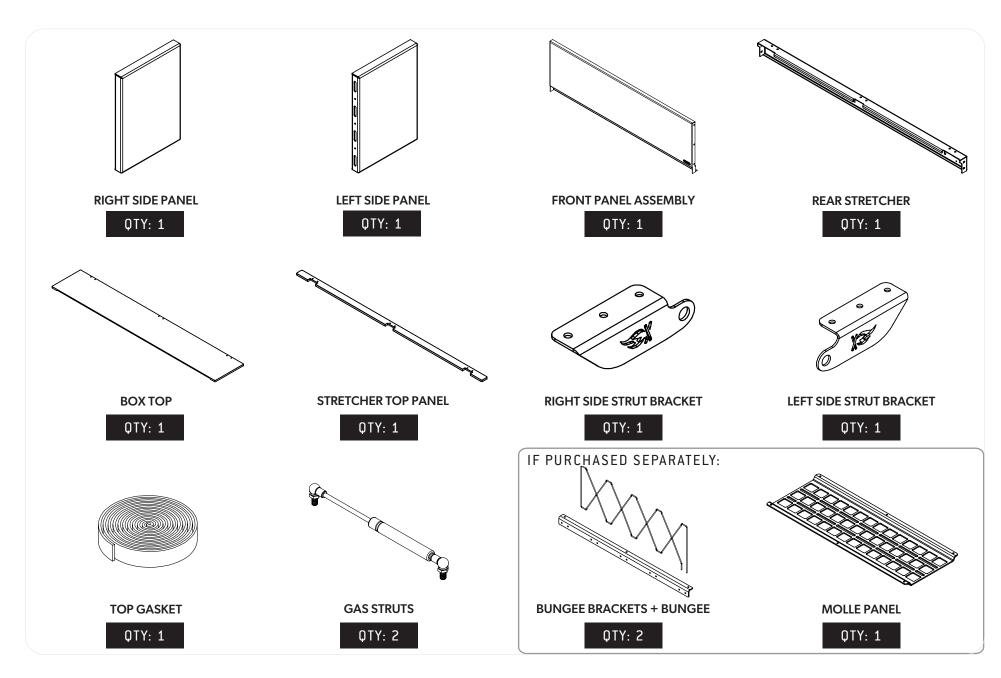
BEFORE YOU START

All Flatline Van Co products must be properly assembled and secured before attaching to your vehicle. Improper attachment could result in an automobile accident, and could cause serious bodily injury or death to you or to others involved. You are responsible for assembling and securing Flatline Van Co products to your vehicle, checking the mounting points and attachments prior to use, and regularly inspecting the products for wear and or damage. We always recommend you use a professional to install any aftermarket accessories to your vehicle. If you have no mechanical experience and are not thoroughly familiar with the installation procedures, you must have the product installed by a professional installer or other qualified persons. The responsibility is yours and must be taken seriously for everyone's safety.

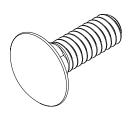




PACKAGE CONTENTS



HARDWARE



1/4-20 X 0.75 SQUARE NECK CARRIAGE BOLT

QTY: 10



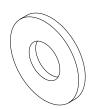
M8 FLAT WASHER

QTY: 4



#6 X 0.375 ROUND HEAD PHILLIPS DRIVE SCREW

QTY: 6



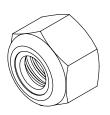
1/4 SCREW FLAT WASHER

QTY: 10



M6 FLAT WASHER

QTY: 12



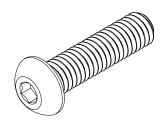
1/4-20 NYLON INSERT LOCKNUT

QTY: 10



M6-1 NYLON INSERT LOCKNUT

QTY: 12



M6-1 X 25 BUTTON HEAD HEX DRIVE SCREW

QTY: 12



M8-1.25 NYLON INSERT LOCKNUT

0TY: 4



OTV . C

WITH MOLLE:

QTY: +6



INSTALL

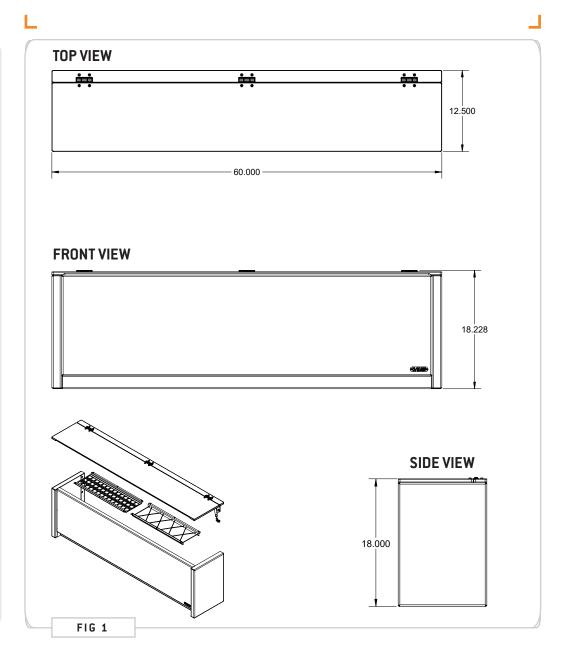
TOOLS REQUIRED FOR THIS STEP:

STEP | 01 LAYOUT AND INSTALL PREP

Determining where you'd like to install your **Wheel Well Box** is up to you, however there are some tips that make choosing the location a little easier.

Take the time to measure your available wall space and layout potential locations before installing. Relevant dimenions are shown in **FIG 1**.

NOTE - The unit is designed to span the **Wheel Wells**, but can be mounted anywhere you'd like.





TOOLS REQUIRED FOR THIS STEP:

STEP | 02 WHEEL WELL BOX ASSEMBLY

- **2.1 Oraganize and Layout Parts:** Position the **Front Panel** facedown on a flat, non-abrasive surface **(FIG 3)**.
- 2.2 Determine Wheel Well Box Depth: You might install the Front Panel to the Side Panels in a recessed (FIG 4) or flush (FIG 5) style.



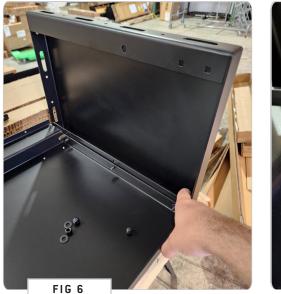






STEP | 02 WHEEL WELL BOX ASSEMBLY

- **2.3 Align The Right Side Panel To Front Panel:** There are two sets of mounting holes along the interior of the **Side Panels** that you can use to either install the **Front Panel** in the *Flush* or *Recessed* positions.
- 2.4 Assemble Panels: Insert 1/4-20 X 0.75 Square Neck Carriage Bolts through aligned holes (FIG 6), adding Flat Washers and Locknuts on the inside (FIG 7). Hand-tighten. Repeat steps for the Left Side Panel.
- **2.5 Secure Panels:** Square up the assembly and fully tighten all hardware (FIG 8).









STEP | 02 WHEEL WELL BOX ASSEMBLY

2.6 Position Rear Stretcher: Place the Rear Stretcher between the Left and Right Side Panels in the orientation shown in FIG 9-11.

2.7 Secure Assembly: Insert 1/4-20 X 0.75 Square Neck Carriage Bolts through aligned holes (FIG 10), adding Flat Washers and Locknuts on the inside (FIG 11). Tighten up fasteners.









TOOLS REQUIRED FOR THIS STEP: + 4MM ALLEN WRENCH 10MM WRENCH OR SOCKET

STEP | 03 BAMBOO BOX LID ASSEMBLY

- **3.1 Position Stretcher Panel:** Set the **Top Stretcher Panel** across the **Rear Stretcher** of the **Wheel Box Assembly (FIG 12)**.
- **3.2 Position Torque Hinges:** Slide the mounting plate of the **Torque Hinges** beneath the cutouts in the **Top Stretcher Panel** and align the mounting holes. **(FIG 13)**
- 3.3 Secure Torque Hinges to Top Stretcher Panel: Using (2ea) M6 Button Head Screws, Flat Washers and Nylon Locknuts, secure Hinge Mounting Plate (FIG 14).





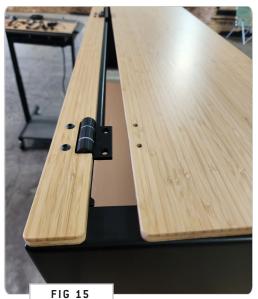




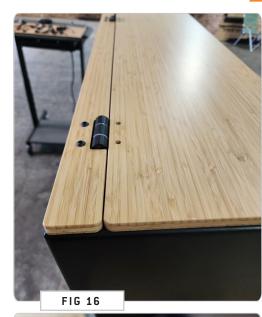
TOOLS REQUIRED FOR THIS STEP: + 4MM ALLEN WRENCH 10MM WRENCH OR SOCKET

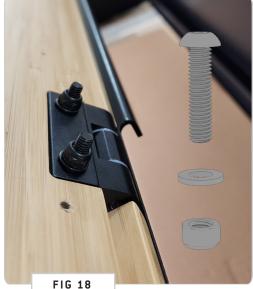
STEP | 03 BAMBOO BOX LID ASSEMBLY

- **3.4 Position Bamboo Top:** Set the **Bamboo Top** across the top of the **Wheel Box Assembly (FIG 15)**.
- **3.5 Position Torque Hinges:** Slide the **Bamboo Top** over the mounting plate of the **Torque Hinges** and align the mounting holes **(FIG 16).**
- 3.6 Secure Torque Hinges to Bamboo Top: Using (2ea) M6 Button Head Screws, Flat Washers and Nylon Locknuts, secure Hinge Mounting Plate (FIG 17+18).











STEP | 03 BAMBOO BOX LID ASSEMBLY

3.7 Attach Left and Right Strut Brackets to Bamboo Top: Inside the assembly, near the hinge points, there are pre-drilled holes that you can attach the Left and Right Strut Brackets (FIG 15) to. Secure them in the orientations shown using (3ea) #6 X 0.375 Round Head Phillips Drive Screws (FIG 20+21).









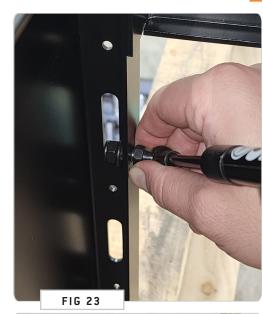
TOOLS REQUIRED FOR THIS STEP: + 12MM WRENCH + 13MM WRENCH

STEP | 03 BAMBOO BOX LID ASSEMBLY

- 3.8 Install Gas Struts: Install Gas Struts rod side down to the Left and Right Side Panels (FIG 22) using M8 Washers and Nylon Locknuts (FIG 23). Repeat for Left and Right Strut Brackets (FIG 25).
- **3.9 Confirm Fitment:** Verify that the lid is supported well and opens with spring assist.











STEP | 04 FINISHING TOUCHES

4.1 Attach Foam Gasket: To prevent rattling, attach Foam Gasket (FIG 26) material to the upper flanges of the Left, Right and Front Panels. Layout the Gasket and trim to fit (FIG 27).







TOOLS REQUIRED FOR THIS STEP: + PHILLIPS SCREWDRIVER

+ POWER DRILL

5/64" DRILL BIT

STEP | 05 INSTALL MOLLE PANEL(S)

5.1 Attach Molle Panel (optional): If you purchased Molle Panels for your Wheel Well Box, attach them to the pre-drilled holes along the inside of the Bamboo Top using (6) #6 X 0.375 Round Head Phillips Drive Screws (FIG 28).

NOTE - If the pre-drilled holes don't align with those of the Molle Panel (FIG 29), drill out new holes using a 5/64" or similar sized bit (FIG 30). Make sure you only drill them out enough to thread in the screws and not all the way through the Bamboo Top.









TOOLS REQUIRED FOR THIS STEP: + PHILLIPS SCREWDRIVER

+ POWER DRILL

5/64" DRILL BIT

STEP | 06 INSTALL BUNGEE BRACKETS

6.1 Attach Bungee Brackets (optional): If you purchased Bungee Brackets for your Wheel Well Box, attach them to the pre-drilled holes along the inside of the Bamboo Top using [3ea] #6 X 0.375 Round Head Phillips Drive Screws (FIG 31).

NOTE - If the pre-drilled holes don't align with those of the Molle Panel (FIG 32), drill out new holes using a 5/64" or similar sized bit (FIG 33). Make sure you only drill them out enough to thread in the screws and not all the way through the Bamboo Top.









TOOLS REQUIRED FOR THIS STEP: + PHILLIPS SCREWDRIVER

+ POWER DRILL

5/64" DRILL BIT

STEP | 06 INSTALL BUNGEE BRACKETS

6.2 Attach Bungee to Brackets (optional): Attach Bungee to Brackets by tying off one end (FIG 34), threading it up and down through the first available holes (FIG 35+36), leapfrogging back and forth until you reach the last hole adjacent to the one you started with (FIG 37). Tie off and trim to desired tension.

NOTE - You can use whatever method you like best for the **Bungee**, but this is how we recommend doing it.







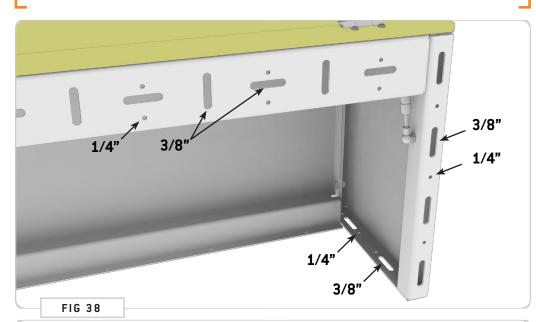




TOOLS REQUIRED FOR THIS STEP:

STEP | 07 INSTALL BOX TO VAN

7.1 Install Wheel Well Box to Van: There are *vertical* and *horizontal* slots cutout of the **Wheel Box** that are sized to accept **3/8" and 1/4" Hardware (FIG 38).** Use your preferred mounthing method to attach the **Wheel Box** to the location you've chosen in the van.







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BELATLINEVANC

