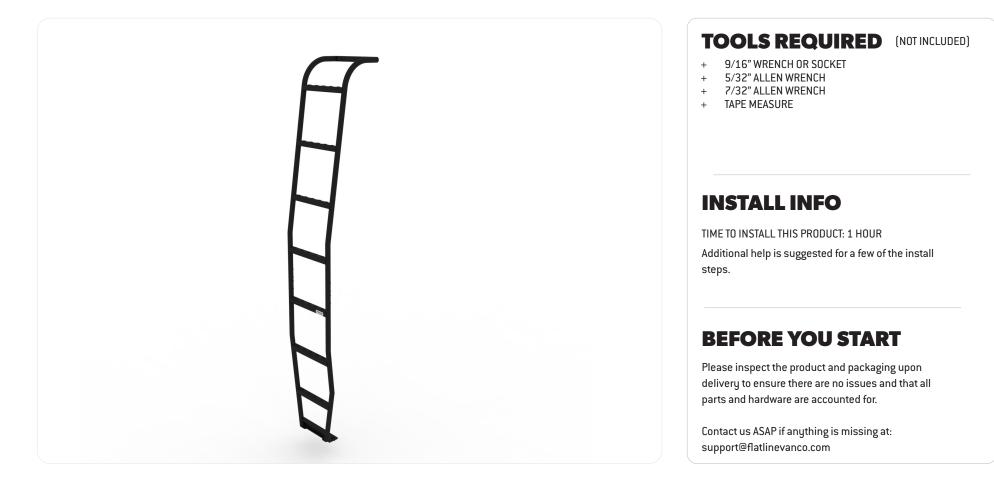


TRANSIT TRAIL VAN SIDE LADDER - ALL TYPES TR0205B + TR0206B

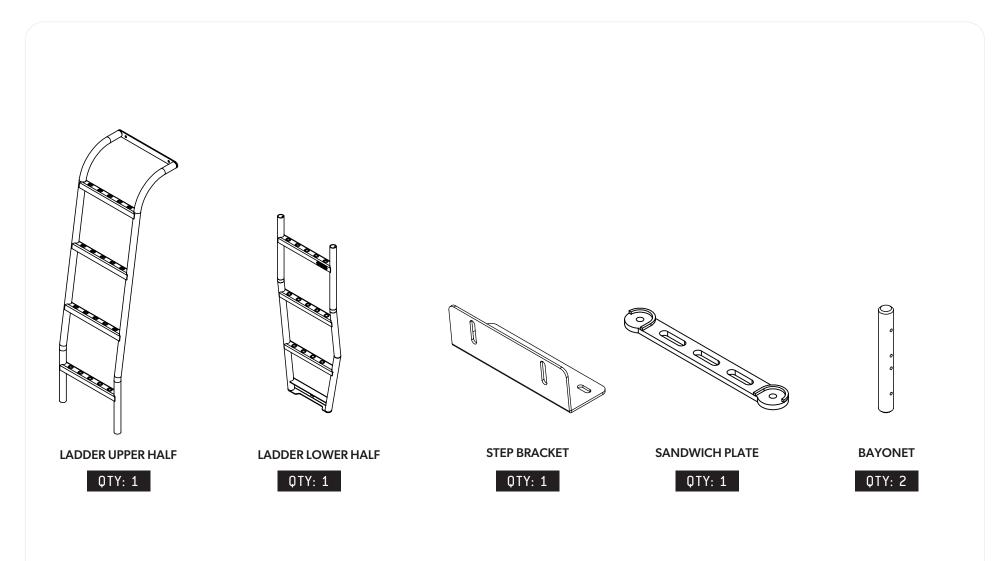


BEFORE YOU START

All Flatline Van Co products must be properly assembled and secured before attaching to your vehicle. Improper attachment could result in an automobile accident, and could cause serious bodily injury or death to you or to others involved. You are responsible for assembling and securing Flatline Van Co products to your vehicle, checking the mounting points and attachments prior to use, and regularly inspecting the products for wear and or damage. We always recommend you use a professional to install any aftermarket accessories to your vehicle. If you have no mechanical experience and are not thoroughly familiar with the installation procedures, you must have the product installed by a professional installer or other qualified persons. The responsibility is yours and must be taken seriously for everyone's safety.

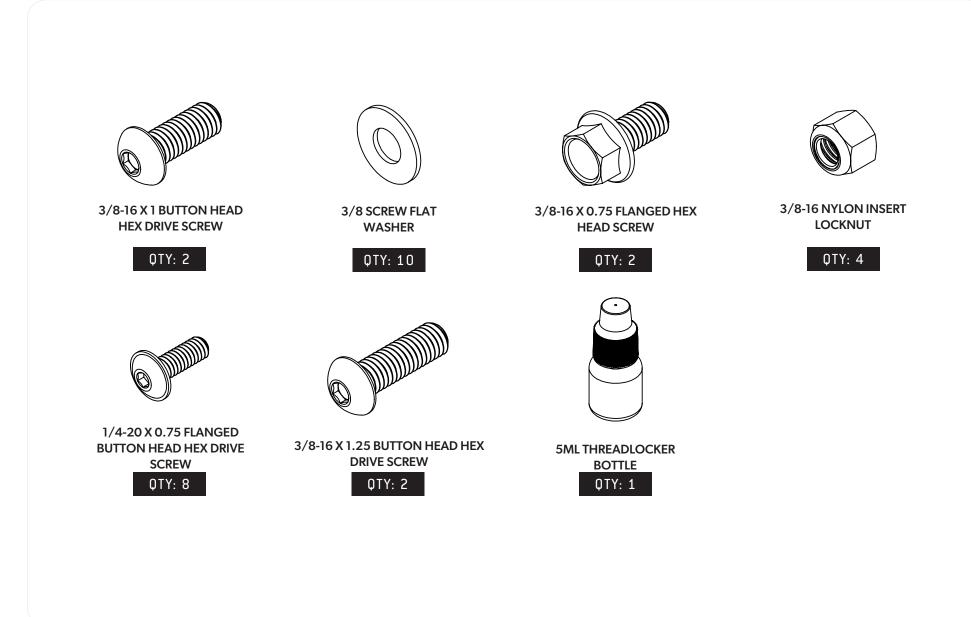


PACKAGE CONTENTS



04

HARDWARE

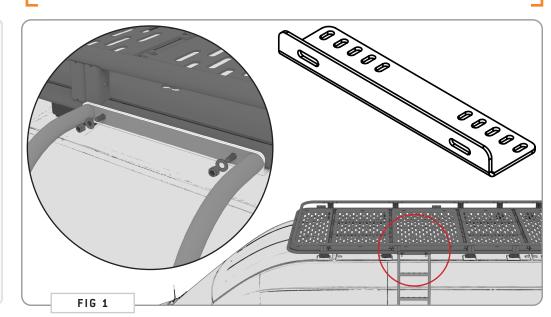


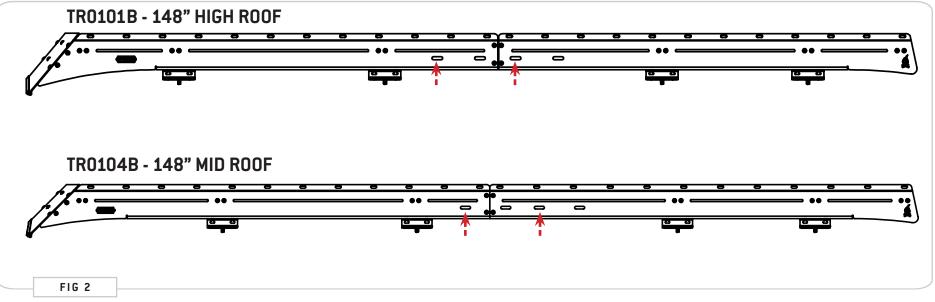
INSTALL

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STEP | 01 LAYOUT AND INSTALL PREP

1.1 Identify Van Configuration: Our **Transit Side Ladder** is designed to be mounted to either our **Low Pro (FIG 2)** or **Safari Roof Racks (FIG 1)**. Identify the mounting location for your van type in **FIG 2**.



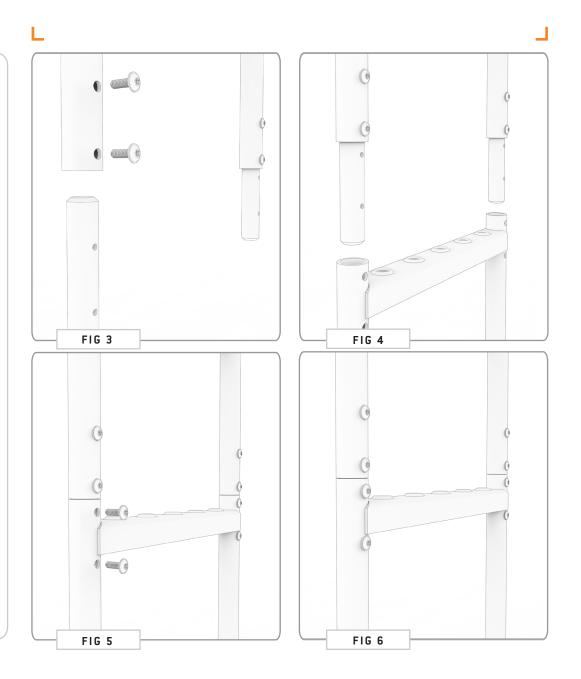


TOOLS REQUIRED FOR THIS STEP: + 5/32" ALLEN WRENCH

STEP | 02 SIDE LADDER ASSEMBLY

2.1 Install Bayonets to Top Ladder Half: Find the Top Half of the Side Ladder and insert Bayonets as shown in FIG 3. Secure using (2ea) 1/4-20 x 0.75 Flanged Button Head Hex Drive Screws and Loctite.

2.2 Attach Bottom Ladder Half: Find the Bottom Half of the Side Ladder and attach to protruding Bayonets using (2ea) 1/4-20 x 0.75 Flanged Button Head Hex Drive Screws and Loctite as shown in FIG 4-6.

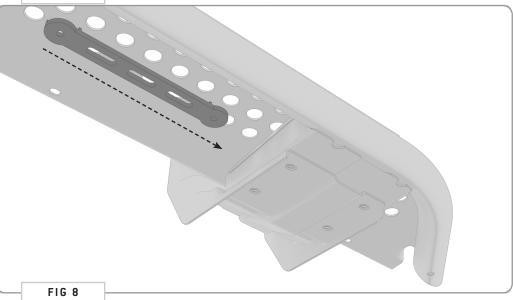


TOOLS REQUIRED FOR THIS STEP:

STEP | 03 SIDE LADDER INSTALL

3.1 Position Sandwich Plate: Take the **Sandwich Plate** and position it by sliding it between the support arm and dimpled top plate of your side steps **(FIG 8)**. Make sure it is in the orientation as shown in **FIG 7** that has the raised flanges facing upward. These will nestle around the downward-facing dimples of the Trail Side Steps.

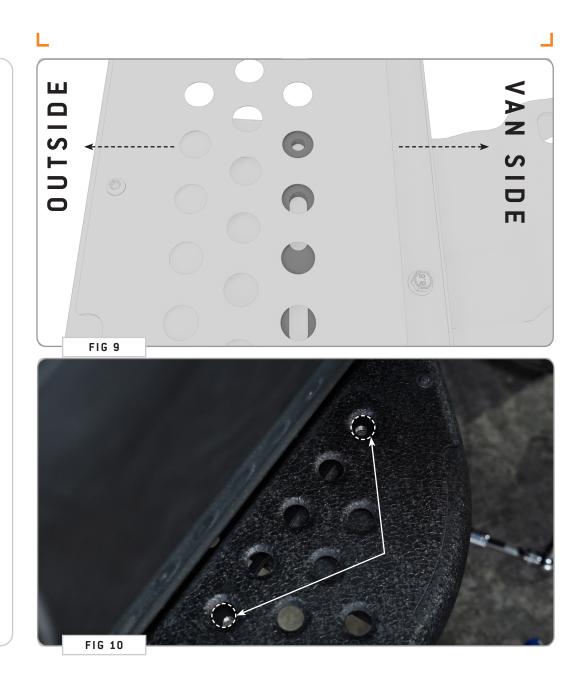




TOOLS REQUIRED FOR THIS STEP:

STEP | 03 SIDE LADDER INSTALL

3.2 Align Sandwich Plate to Mounting Holes: Align the **Sandwich Plate** to the mounting holes shown in **FIG 10**.



TOOLS REQUIRED FOR THIS STEP: + 9/16" SOCKET OR WRENCH

STEP | 03 SIDE LADDER INSTALL

3.3 Attach Mounting Bracket: Loosely attach the Step Bracket to the Sandwich Plate using (2) 3/8-16 x 0.75 Flanged Hex Head Screws and the Horizontal Mounting Slots as shown in (FIG 11+ 12).





TOOLS REQUIRED FOR THIS STEP: + 9/16" WRENCH OR SOCKET + 7/32" ALLEN WRENCH

STEP | 03 SIDE LADDER INSTALL

3.4 Hang Ladder to Roof Rack: Loosely bolt up the **Side Ladder** to the designated slots of your **Roof Rack** using **(2) 3/8-16 x 1" Button Head Hex Drive Screws, Flat Washers and Nylon Locknuts (FIG 13).**

NOTE - When installing on a Low Pro, you may need to remove the lower screws that hold the Joining Plate to your Roof Rack in order to clear the install of your Side Ladder **(FIG 14)**.

3.5 Attach Ladder to Step Plate: Loosely bolt up the **Side Ladder** to the **Step Bracket** using (2) 3/8-16 x 1.25" Button Head Hex Drive Screws, Flat Washers and Nylon Locknuts (FIG 15).







TOOLS REQUIRED FOR THIS STEP:

STEP | 03 SIDE LADDER INSTALL

3.6 Align Side Ladder: There is tolerance built in to each of the mounting slots of the **Roof Rack** and **Step Plate**. Make sure the alignment of your **Side Ladder** is square before proceeding to the next step.

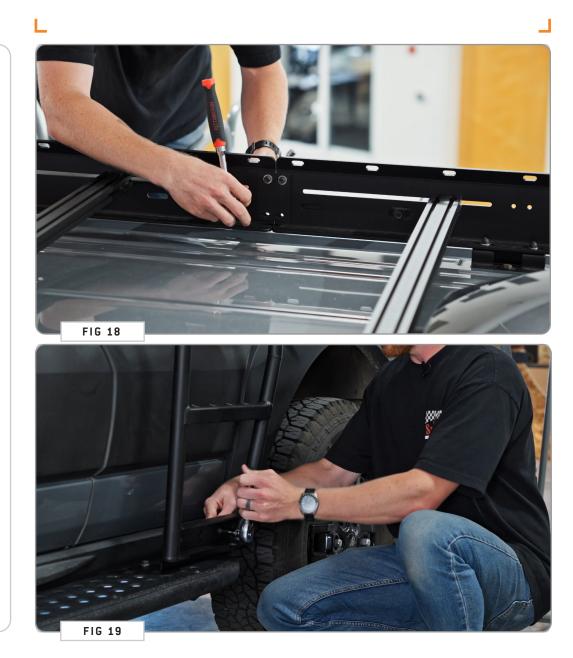
NOTE - We advise against using the body lines of the van as a reference when aligning your Side Ladder as they are not perfectly straight. You could use a level or your best judgement from a step back to make fine-tuned adjustments as needed.



TOOLS REQUIRED FOR THIS STEP: +9/16" WRENCH OR SOCKET+7/32" ALLEN WRENCH

STEP | 03 SIDE LADDER INSTALL

3.7 Tighten All Fasteners: Once you are satisfied with the alignment of your **Side Ladder**, go back and tighten all fasteners to secure it in place.



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