

SPRINTER STEP EXTENSION SP1001B



TOOLS REQUIRED (NOT INCLUDED)

- + 7/16" WRENCH OR SOCKET
- + #2 PHILLIPS SCREWDRIVER
- + IMPACT DRIVER OR DRILL

INSTALL INFO

TIME TO INSTALL THIS PRODUCT: 30-45 MINUTES Additional help is suggested for a few of the install steps. Compatible with all FVC Rear Door Platforms.

BEFORE YOU START

Please inspect the product and packaging upon delivery to ensure there are no issues and that all parts and hardware are accounted for.

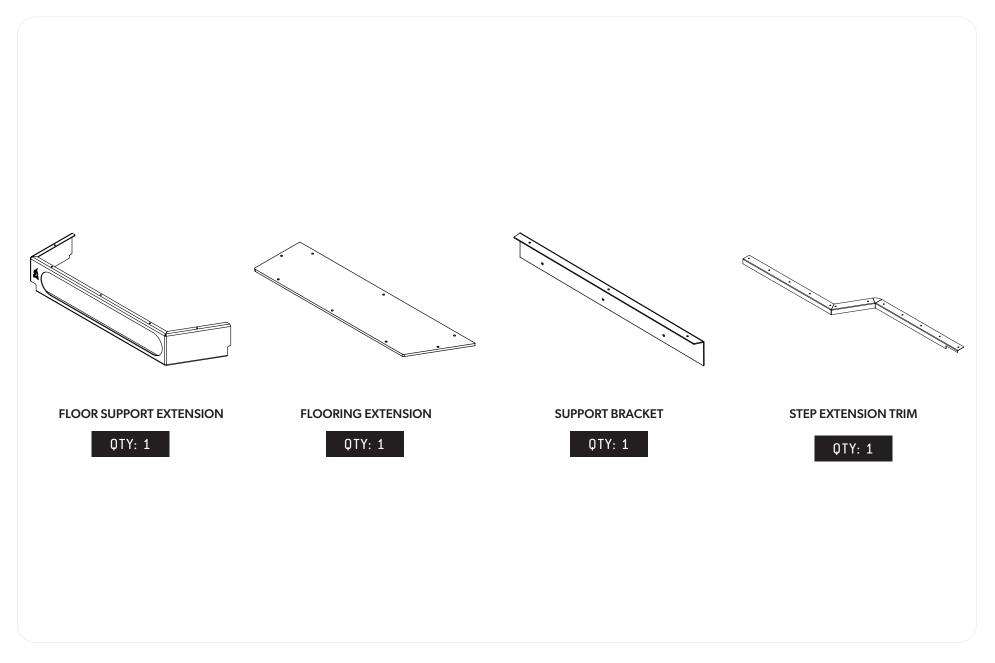
Contact us ASAP if anything is missing at: support@flatlinevanco.com

BEFORE YOU START

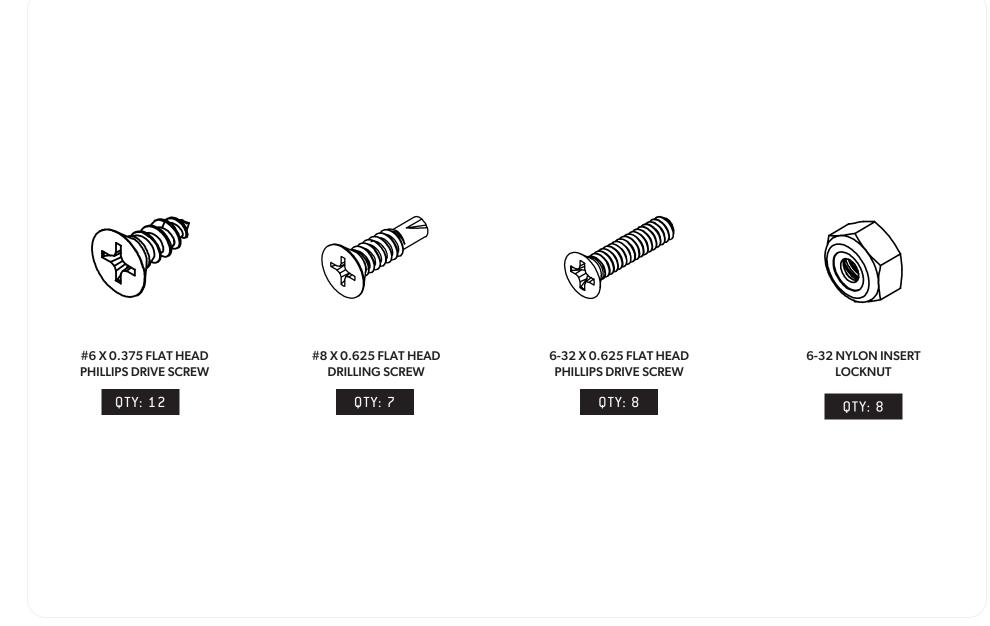
All Flatline Van Co products must be properly assembled and secured before attaching to your vehicle. Improper attachment could result in an automobile accident, and could cause serious bodily injury or death to you or to others involved. You are responsible for assembling and securing Flatline Van Co products to your vehicle, checking the mounting points and attachments prior to use, and regularly inspecting the products for wear and or damage. We always recommend you use a professional to install any aftermarket accessories to your vehicle. If you have no mechanical experience and are not thoroughly familiar with the installation procedures, you must have the product installed by a professional installer or other qualified persons. The responsibility is yours and must be taken seriously for everyone's safety.



PACKAGE CONTENTS



HARDWARE

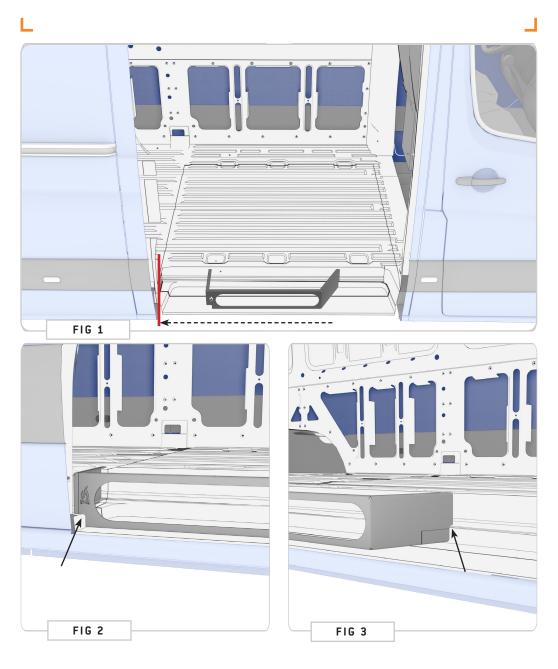


INSTALL

TOOLS REQUIRED FOR THIS STEP:

STEP | 01 LAYOUT AND INSTALL PREP

1.1 Dry Fit The Floor Support Extension: Place the **Floor Support Extension** on the left side of the factory step (**FIG 1**) and ensure alignment along the *front side* (**FIG 2**) matches the contours of the *back side* (**FIG 3**).

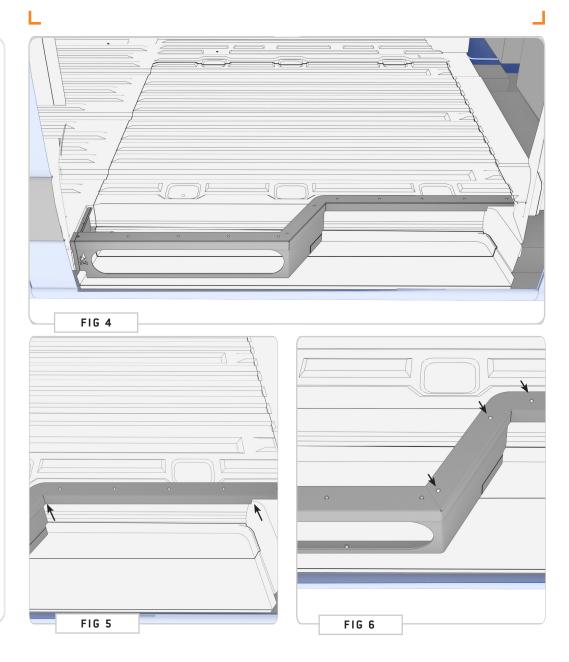


INSTALL

TOOLS REQUIRED FOR THIS STEP:

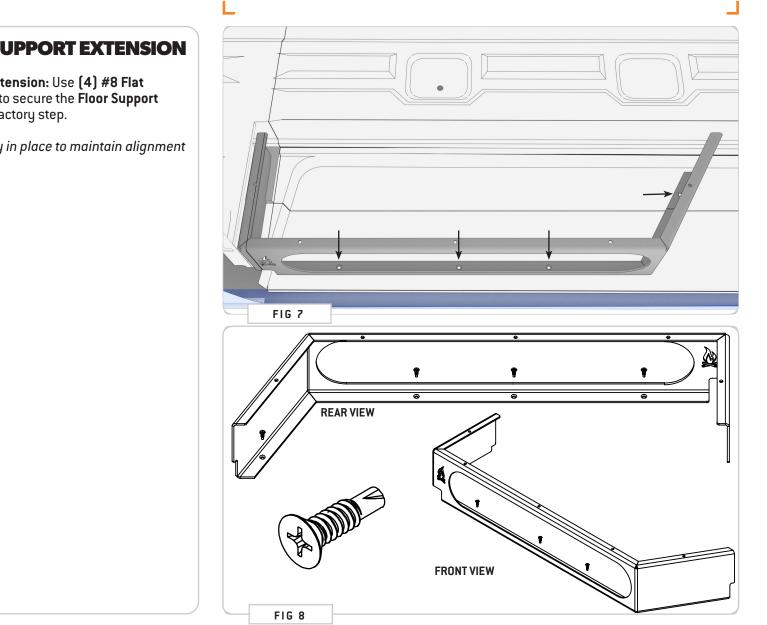
STEP | 01 LAYOUT AND INSTALL PREP

1.2 Confirm Fitment With The Step Extension Trim: Dry fit the **Step Extension Trim** to the **Support Extension (FIG 4)** and ensure that the bends align **(FIG 5)** and that all mounting holes are aligned **(FIG 6)** before proceeding to installation.



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#2 PHILLIPS SCREWDRIVER **TOOLS REQUIRED FOR THIS STEP: +**



STEP | 02 INSTALL SUPPORT EXTENSION

2.1 Install the Floor Support Extension: Use (4) #8 Flat Head Drilling Screws (FIG 7-9) to secure the Floor Support Extension to the plastic of the factory step.

 $\ensuremath{\textbf{NOTE}}$ - Hold the extension firmly in place to maintain alignment while driving in the screws

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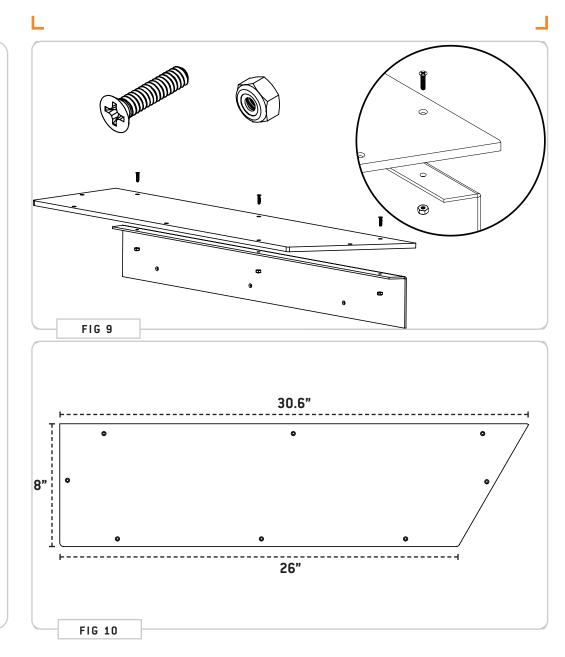
7/16" WRENCH OR SOCKET **TOOLS REQUIRED FOR THIS STEP: +**

#2 PHILLIPS SCREWDRIVER

STEP | 03 ASSEMBLE SUPPORT BRACKET

3.1 Attach the Wood Flooring Extension to the Support Bracket: Bolt the wood Flooring Extension and Support Bracket together with (3) 6-32 X 0.625 Flat Head Phillips Drive Screws and 6-32 Nylon Locknuts (FIG 9). Snug these down and proceed to next step.

NOTE - If you have replaced your factory floor with a new subfloor, we suggest you use the Flooring Extension as a template to match it **(FIG 10)**. If your material is thicker than 9mm or 3/8", you will need longer 6-32 flat head screws.



TOOLS REQUIRED FOR THIS STEP: +

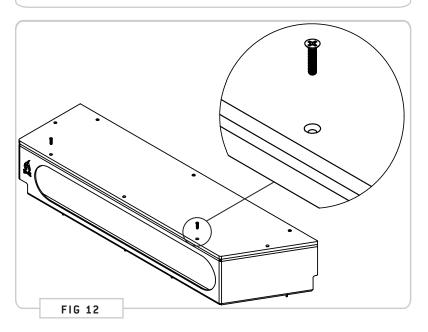
+ #2 PHILLIPS SCREWDRIVER
→ IMPACT DRIVER OR DRILL

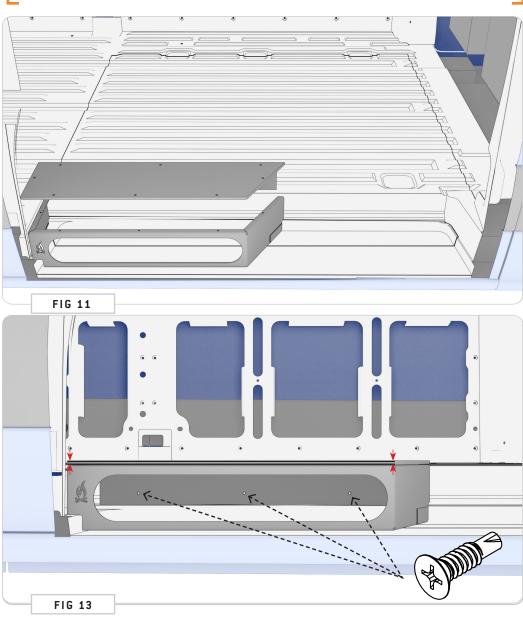
STEP | 04 FLOOR INSTALL & ALIGNMENT

4.1 Loosely Attach Support Bracket Assembly to Flooring Extension: Take the Support Bracket Assembly and lay it down on top of the Floor Support Extension (FIG 11). Insert (2) 6-32 X 0.625 Flat Head Phillips Drive Screws in the locations shown in FIG 12 to ensure alignment of the pre-drilled holes.

4.2 Check and Level the Flooring Extension: Ensure the **Flooring Extension** sits flush with the van's floor by using the **Support Bracket Assembly** to level it **(FIG 13)**.

4.3 Secure the Support Bracket Assembly: Once satisfied with alignment, drive **(3) #8 Flat Head Drilling Screws** into the sheet metal of the step to hold the **Support Bracket Assembly** in place **(FIG 13)**.





TOOLS REQUIRED FOR THIS STEP:+ 7/16" WRENCH OR SOCKET # 2 PHILLIPS SCREWDRIVER

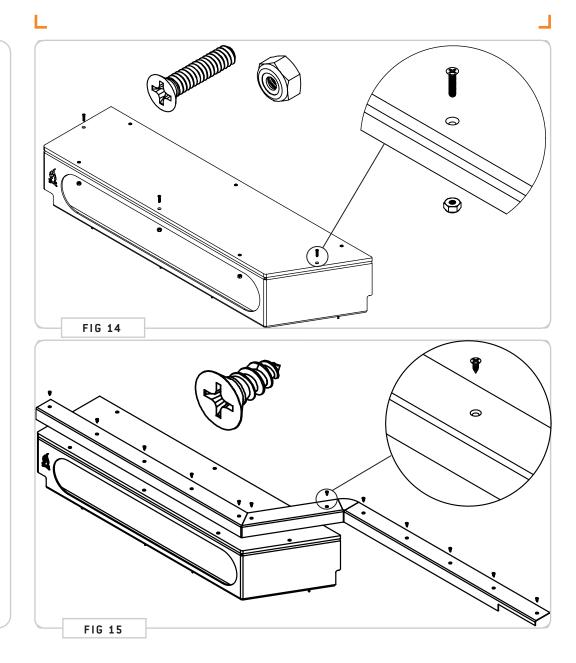
STEP | 05 FINISH INSTALL

5.1 Secure the Flooring Extension to the Flooring Support Extension: Use the remaining 6-32 Flat Head Phillips Screws and Nylon Locknuts to secure the Support Bracket Assembly to the Flooring Support Extension (FIG 14).

NOTE - Snug these down tight to prevent squeaks in the floor.

5.2 Install the Step Extension Trim Piece: Install the Trim Piece using #6 X 0.375 Flat Head Undercut Phillips Drive Screws (FIG 15). Ensure your Trim Piece is snug against the Support Extension on all sides and aligns correctly with the trim and body pieces of your van before securing it with screws. Holding it firmly in place with one hand while screwing it down can help.

NOTE - If you've installed additional flooring on top of the stock flooring of your van, we recommend purchasing longer screws to secure the trim piece down. Holes are spec'd for a #6 flat head screw (stainless preferred)



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+ NEED ANY HELP?

If you are having any issues with your product, please reach out, and we will make it right. FVC is a company of van and outdoor enthusiasts that design and use our own products, so we want you to be as stoked on your new parts as we are!





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